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ENHANCE MANUFACTURING  
SUSTAINABILITY

GETTING PRODUCTS FUTURE-PROOF

Drees & Sommer

Sep. 11<sup>th</sup>, 2023 / in Beijing







# AGENDA

**01** General Introduction

02 Future-oriented Manufacturing: getting infrastructure ready

03 Future-oriented Manufacturing: getting product ready



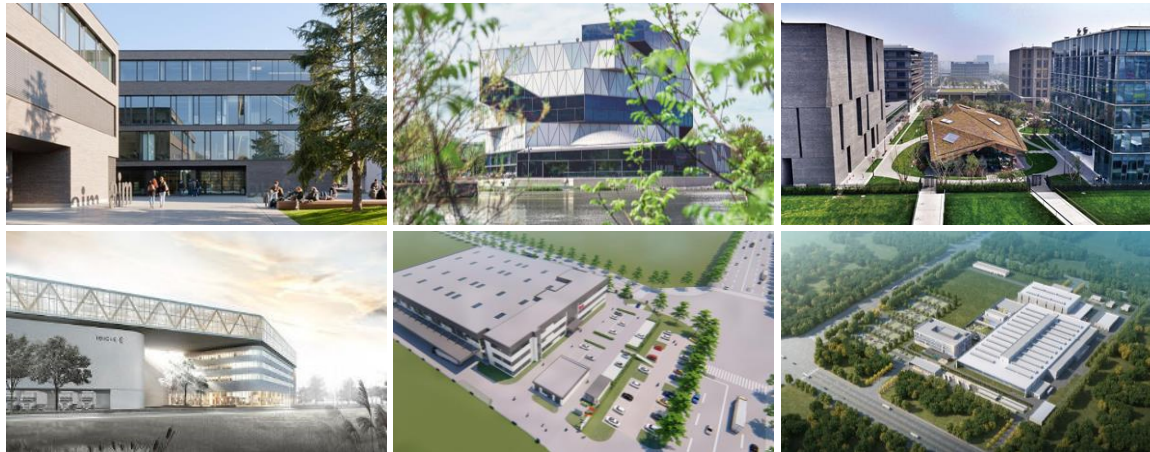
# SHUHAO ZHANG

## Head of Building Services Engineering Department



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### Professional Career

Since 2021	Head of Building Services Engineering, Drees & Sommer Shanghai
2019-2021	Project Manager, Drees & Sommer Shanghai
2015-2019	Project Engineer & Construction Manager, Drees & Sommer Stuttgart
2012-2015	Master Degree in Energy Technology, University of Stuttgart
2011-2012	Building Services Engineering, University of Applied Sciences Esslingen
2008-2011	Building Services Engineering, Tongji University in Shanghai

### Other Functions and Areas of Expertise

- Building services engineering (HVAC + Plumbing)
- Energy design
- Energy management
- Green building certification (LEED, DGNB, WELL)
- Sustainability consulting

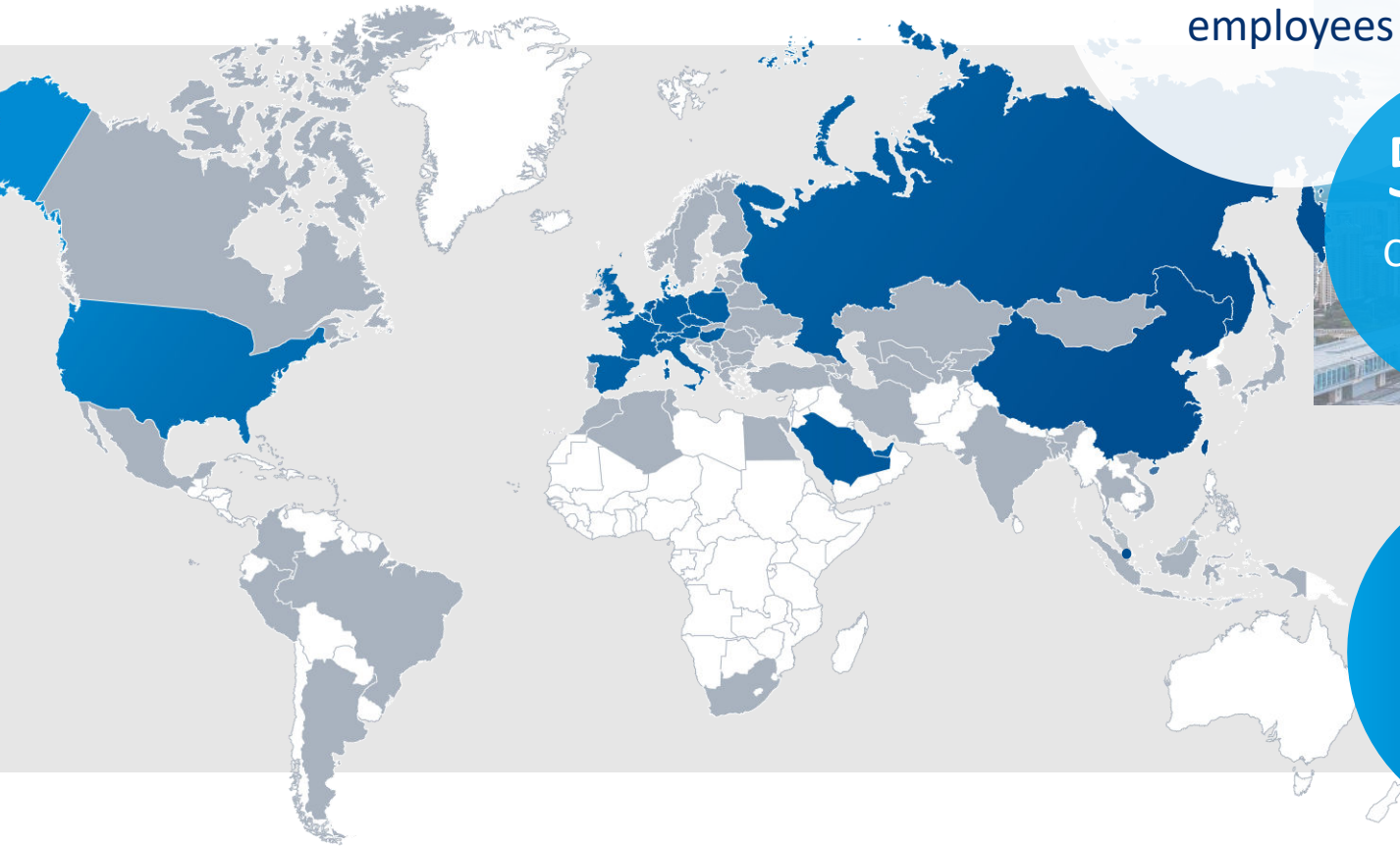
### Personal Reference Projects (Selected)

- Schaeffler New Campus, Taicang
- item Greenfield project, Qingdao
- Amazon Asia Pacific projects
- ZF Factory, Shenyang
- Novartis R&D Campus, Shanghai
- ICICLE Songjiang Headquarter, Shanghai
- Bildungscampus, Heilbronn, Germany



# DREES & SOMMER

## Facts & Figures



**5,000+**  
employees

**5,173**  
Construction  
projects in  
2021

Founded in  
**1970**

**1**  
Company

**120+**  
Services

**RANKED 4TH**  
**IN TOP 20 NON-US FIRMS**  
**INTERNATIONALLY**

**52**  
locations  
worldwide

**20 years in**  
**APAC**

**100%**  
**independent**





# LEADER FOR INNOVATION

*the blue way*

**1992**

ECO-MANAGEMENT  
POTSDAMER  
PLATZ

**1999**

GREEN  
BUILDING

**2003**

ONLINE-  
PROJECT-  
COMMUNI-  
CATION

**2007**

DGNB-  
FOUNDING  
MEMBER

**2010**

OPTIMIZATION  
FOR EXISTING  
BUILDING

**2013**

CRADLE TO  
CRADLE

**2014**

BLUE  
BUILDINGS

**2015**

DIGITAL  
BLUE

**2016**

BLUE  
CITY

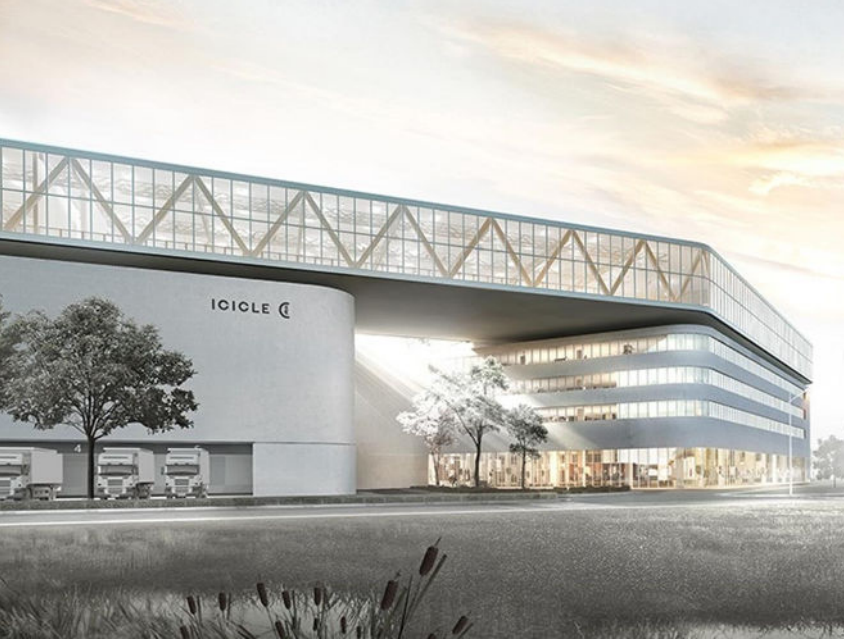
**2018**

BUILDING  
MATERIAL  
SCOUT





# LANDMARK PROJECTS







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# EU CLIMATE STRATEGIES AND OBJECTIVES

TARGET FOR REDUCING GREENHOUSE GAS compared with 1990 level

20%

*EU climate and energy package until* **2020**

TARGET FOR RENEWABLE ENERGY % renewable energy

20%

TARGET FOR ENERGY EFFICIENCY % improvement

20%

*EU climate and energy targets until* **2030**

55%

32%

32,5%

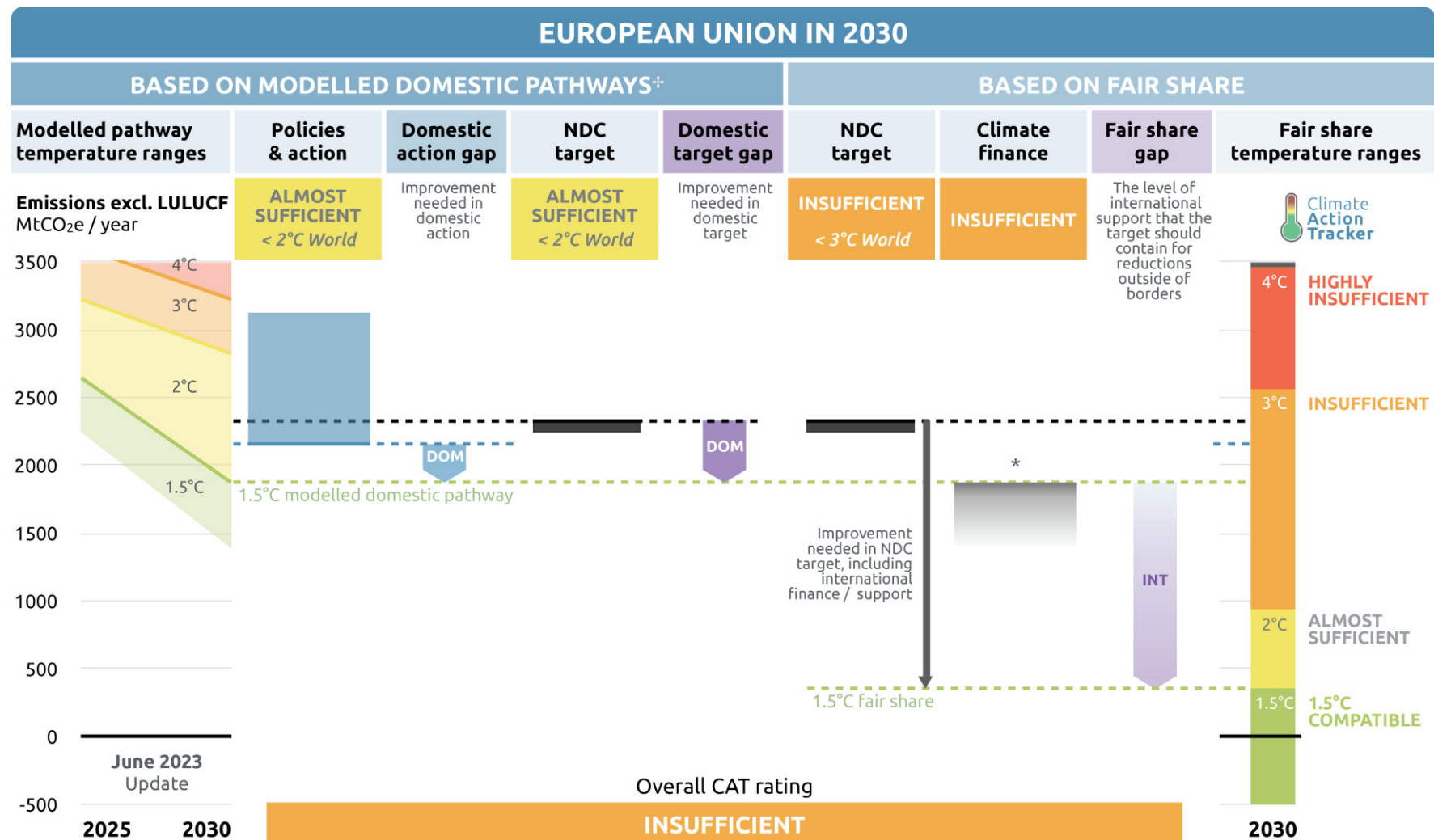
COMMISSION OBJECTIVE  
a climate-neutral Europe

*EU climate strategy until* **2050**





# CLIMATE CHANGE – WHERE ARE WE NOW...



Source: CAT Global Update June 2023

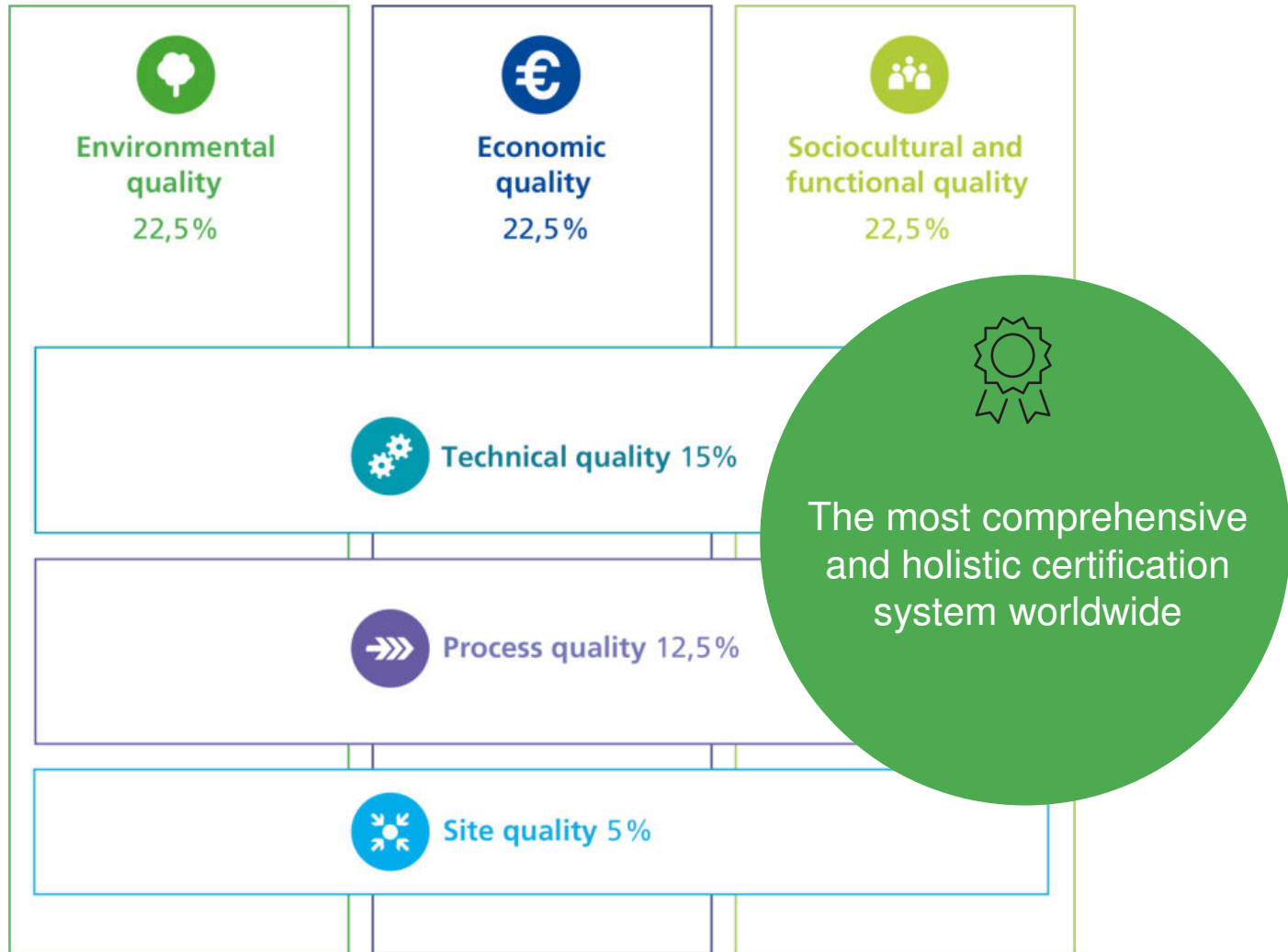
# SCHAEFFLER TAICANG NEW CAMPUS PHASE I







## DGNB IN A NUTSHELL



> **Optimization tool:** to increase real sustainability in buildings and districts

Profitability: low life cycle costs, flexibility and usability, commercial viability and long-term value retention

> **Investment oriented**

EU standards and legislations are the basis of the DGNB Certification System

> **Planning oriented**

> Internationally recognized and applied in more than 40 countries

**Quality - Made in Germany**



# DGNB IN A NUTSHELL

**DGNB Awards**  
for buidlings, interiors,  
buildings in use and districts



**Platinum**



**Gold**



**Silver**



**Bronze\***

Total performance index	80% and higher	65% and higher	50% and higher	35% and higher
Minimum performance index	65%	50%	35%	-- %



**Diamond**

**Design quality award**

Award for design quality for gold or platinum certified new construction / renovation projects



**Carbon neutral award**  
for Buildings In Use (annual)





# SCHAEFFLER TAICANG NEW CAMPUS PHASE I



## **High-performance building envelope**

Compared to min. country mandatory standard GB51245-2017:

- U-value of external wall: **70% improvement**
- U-value of roof: **50% improvement**
- U-values of windows (8Low-E+12Ar+8): **50% improvement**
- G-value of windows: **40% improvement**



## **PV system**

- **982 tCO<sub>2</sub> and 1,462 MWh/yr elec.** avoided by Phase I PV system.



## **Multi-purpose indoor and outdoor facilities for users**

- Canteen, shower facilities, changing room, smoking pavilion, outdoor garden for public communication.



## **Encourage use of commute system**

- Electronic shuttle bus provided by Schaeffler group.
- Easy access to bus stops within 500m.



## **Encourage use of e-cars**

- **50%** of all car parking spaces pre-fitted for and additional **25%** equipped with charging stations.



## **Encourage use of bicycle & e-bikes**

- **50%** spaces equipped with charging stations.
- E-charging connected to EMS system.
- Well infrastructures: easily accessible, lighting available, CCTV system, and canopy for weather protection.



# SCHAEFFLER TAICANG NEW CAMPUS PHASE I

## Operation phase gain compared to GB51245



**Yearly Carbon Emission Reduction**  
**4,465 Ton CO2eqvl.**

(Calculation of Phase I building compared to GB51245 reference building; JiangSu Province average value of 2020: 0.64tCO2 eqvl/MWh)



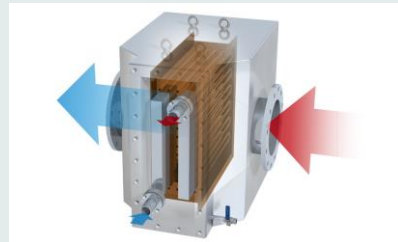
**Yearly Operation Cost Reduction**  
**6,925,300 RMB**

(Calculation of Phase I building compared to GB51245 reference building; Average electricity cost in Taicang is 1rmb/kwh.)



### Waste heat recovery system

- Waste heat recovery of exhaust smoke and compressed air system.
- 1750kW heat capacity available, undertaking **42%** of Heating loads.



### No gas boiler

- Heat pump with COP of 3.6** for heating, instead of traditional gas boiler with efficiency of 90% according to GB51245-2017.



### Water-saving sanitary

- Highest class (Class I)** of Chinese national standards for water-saving sanitary.



### Rainwater collection system

- Rainwater for **85%** of total water use.
- 750m3** rainwater reservoir volume.
- 30m3/h** rainwater treatment equipment.



### Displacement ventilation

- Less ventilation energy than standard mixed ventilation.



### Efficient lighting and visual comfort

- Around **50% improvement** of lighting power density to min. Chinese mandatory standard GB50034-2013.
- Dimming control with motion and daylight sensor.
- Luminaries with  $UGR < 20$ ,  $Ra \geq 80$ , beam angle  $\geq 90^\circ$  to promise visual comfort.
- External downside lighting to reduce lighting pollution.



### Sustainable management

- Involving relevant parties during early design phase for sustainability topics.
- Tracking on project sustainability targets during whole design and construction phase.
- Involvement in tender phase and commissioning phase.





# SCHAEFFLER TAICANG NEW CAMPUS PHASE I



## Environmentally friendly materials

- Materials with **low TVOC** and with **no damaging or hazardous contaminants** were adopted, and demonstrated by test report or manufactures' clarification, as per DGNB requirements.



## Indoor air quality

- Ventilation rate at 58m<sup>3</sup>/h.p complied with Category II in EN 15251 requirements, twice higher than 30m<sup>3</sup>/h.p required by Chinese standard.
- Air quality test according to international standard (ISO16000).



## Indoor thermal comfort

- The parameters for indoor thermal comfort are adopted as below.

Indicator	DGNB Target
Temperature	25 / 21 °C in office 26 / 19 °C in production hall
Indoor air velocity	Compliant to DIN EN ISO 7730 (validated by simulation)
Humidity in office	≤60% in summer & ≥30% in winter



# SCHAEFFLER TAICANG NEW CAMPUS PHASE I

## Sustainability Acknowledgement



- ❖ **First** Gold certified production building in the new DGNB International System Version 2020 scheme in China.
- ❖ **Top 3** DGNB certified production and logistics building in China.
- ❖ Only two DGNB certified production/logistics buildings in China by 2022:
  - Suqian Yang River Logistics Hub Building 1 & 2 - New Construction, Version 2014 – Platinum
  - Ardex new material technology (Zhejiang) Co., Ltd. - New factory project - New Construction, Version 2014 – Silver







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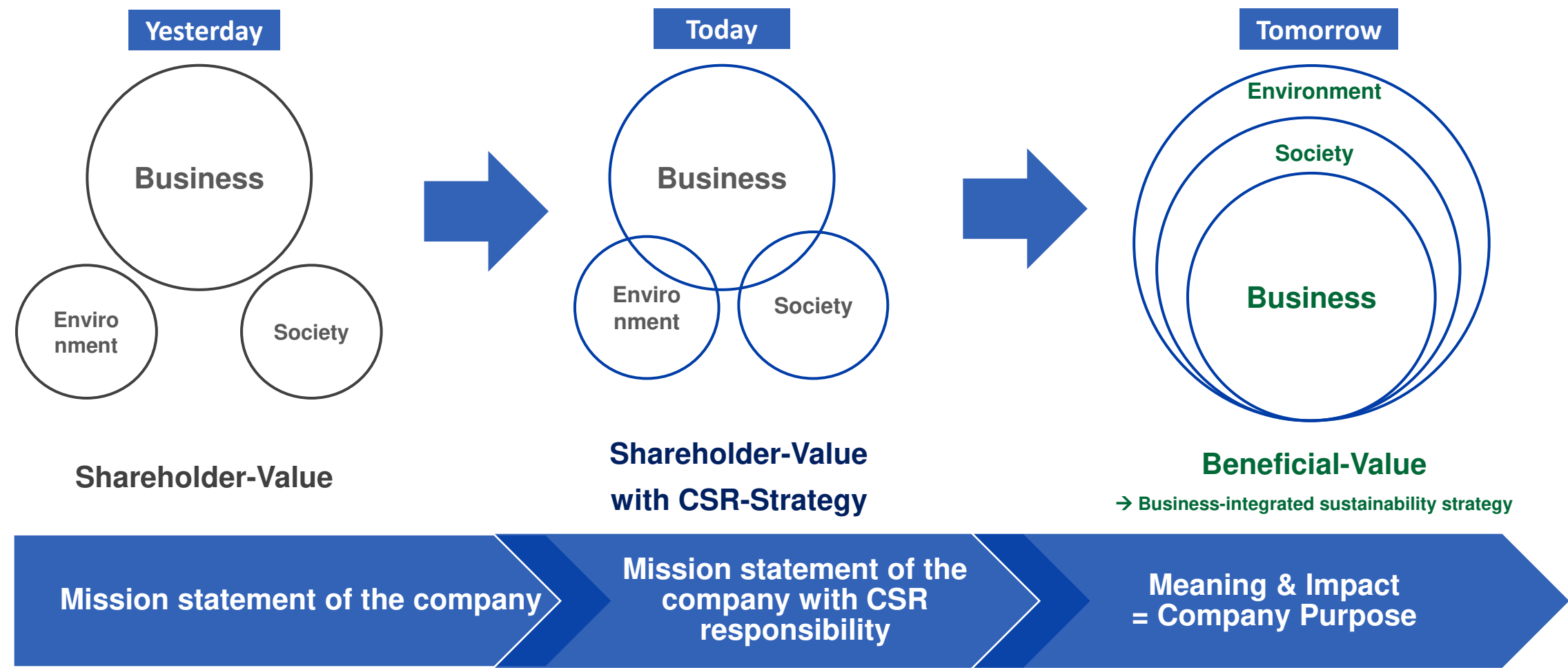
02 Future-oriented Manufacturing: getting infrastructure ready

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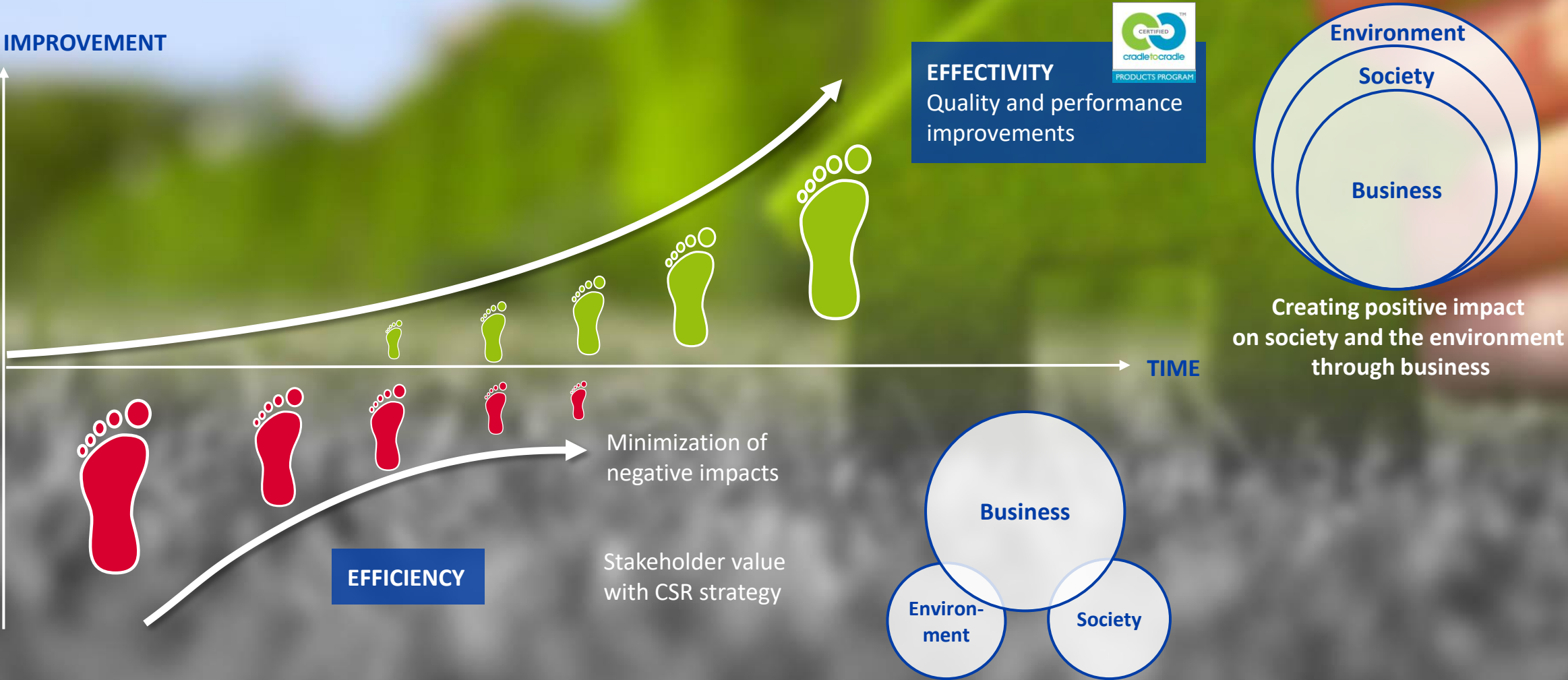
# OUR SOLUTION FOR BUSINESSES: PARADIGM SHIFT FOR GROWTH 2.0

Integration of sustainability into the business strategy





# SUSTAINABILITY AS AN OPPORTUNITY FOR BUSINESS INNOVATION



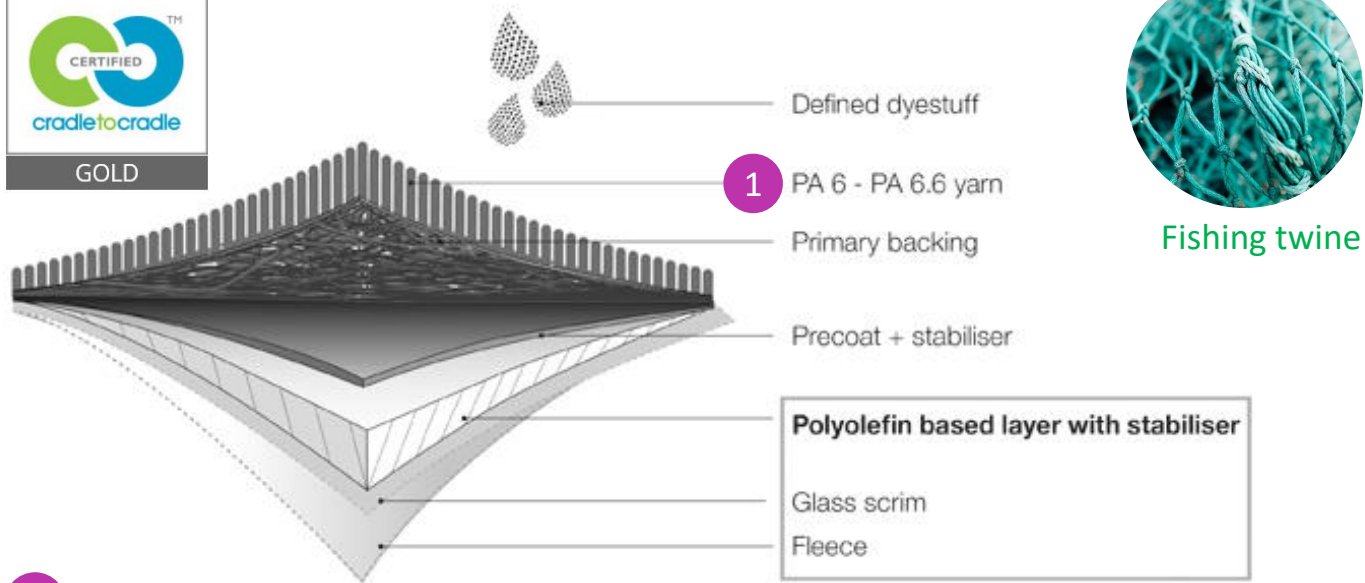







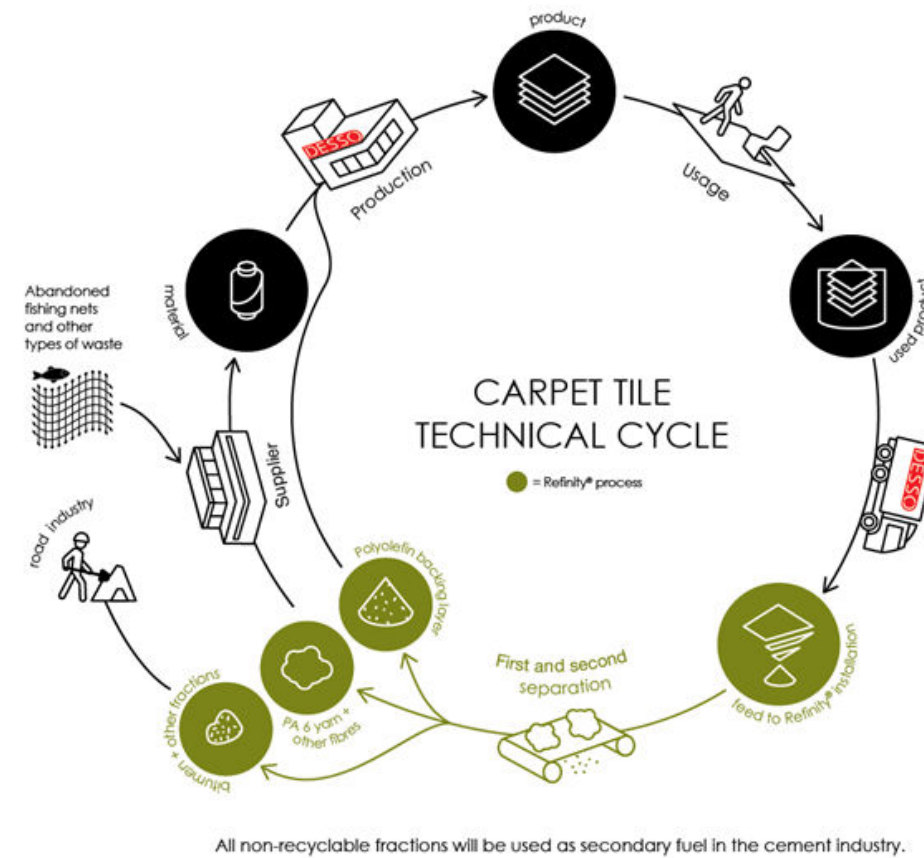
## PRODUCT EXAMPLE

DESSO AirMaster® 



2

 = Desso EcoBase® secondary backing  
(The polyolefin based layer with stabiliser accounts for minimum 96% of the total secondary backing and this layer is 100% fully recyclable).



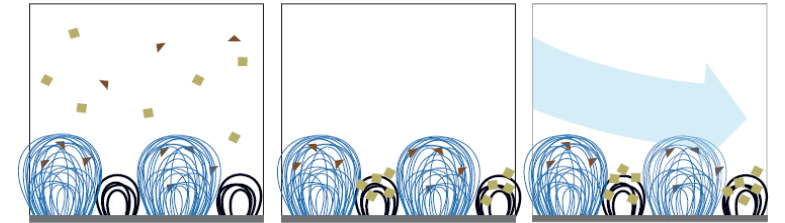
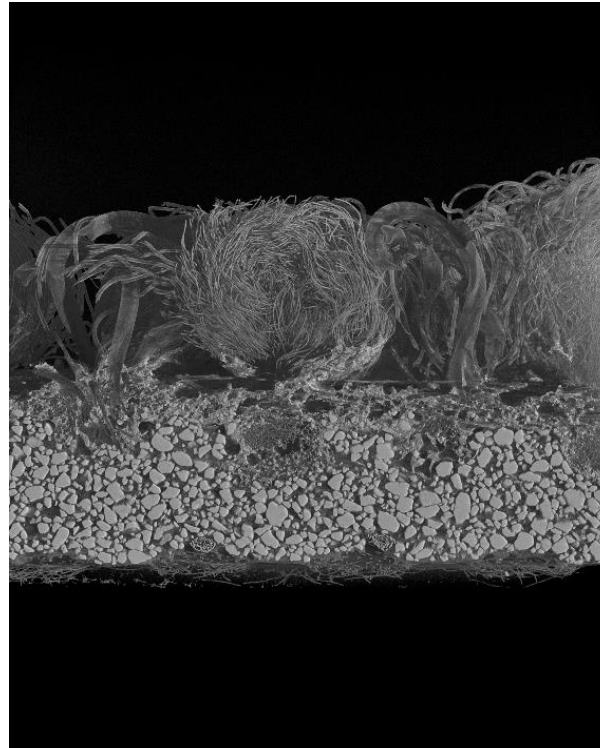
3 ReStart® - Take-back program

**DREES & SOMMER**



## PRODUCT EXAMPLE

DESSO AirMaster® 

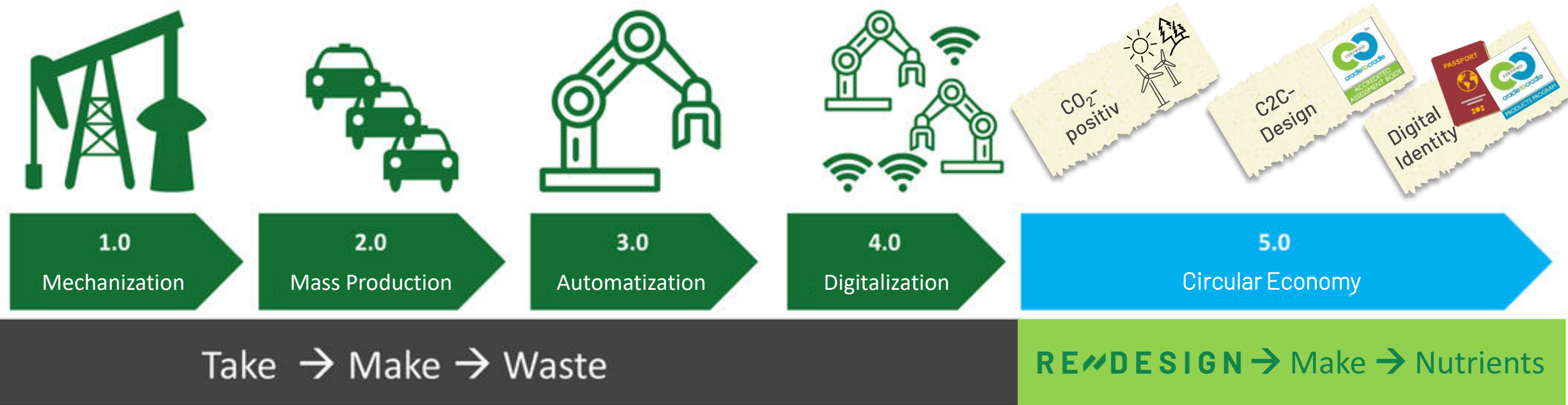


### Beneficial Value:

Airmaster collects fine dust and cleans the indoor air!

# CIRCULAR ECONOMY AS PART OF INDUSTRY 5.0

Circular Economy driven by Cradle to Cradle®



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SUCCESSFUL BUILDINGS

LIVEABLE CITIES

HIGH-YIELD PORTFOLIOS

POWERFUL INFRASTRUCTURE

FUTURE-ORIENTED CONSULTING



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